

[illegible]

WARNING: The electrical control system must incorporate a current limiting circuitry set for a minimum of 3 amps for 12 volts (1.5 amps for 24 volts). Without circuitry set, motor may become inoperable if stalled during operation.

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ITEM NO.	DESCRIPTION	PART NUMBER	QUANTITY
1	Baffle Assembly	51600001	1
9	Nut	7-34-099	1
12	Body	119708	1
16	Swivel (2 1/2" NH) **	101420	1
16	Swivel (3 1/2" NH)	109525	1
17	Ball Bearings (2 1/2")	***	38
17	Ball Bearings (3 1/2")	***	39
18	Swivel Plug (2 1/2")	7-42-023	1
19	Swivel Gasket (2 1/2")	7-17-043	1
19	Swivel Gasket (3 1/2")	7-14-023	1
20	Pattern Sleeve	119706	1
21	O-Ring for 3 1/2" Swivel	7-57-087	1
22	O-Ring	7-57-038	1
27	Throat	119703	1
28	Stream Shaper	119705	1
38	O-Ring	7-57-046	1
40	Swivel Plug (3 1/2")	7-65-186	1
57	ID Band	7-04-787	1
60	Soc. Head Set Screw	7-65-008	1
102	Actuator Housing	119498	1
103	12V Motor Assembly	5077-0028	1
103	24V Motor Assembly	5077-0029	1
104*	O-Ring	7-57-112	1
105*	Worm Gear	7-85-021	1
106	Override Collar	119500	1
107*	Roll Pin	7-44-341	1
108	O-Ring	7-57-293	1
109*	O-Ring	7-57-056	1
110	Roll Pin	7-44-288	1
111*	Soc. Head Cap Screw	7-65-150	4
112	Ball Bearings (Stainless Steel)	7-04-018	25
113	Gear	7-18-226	1
114	Detent Spring	7-68-283	1
116	Override Shaft	119499	1
117	O-Ring	7-57-330	1
121	Shoulder Screw	7-67-158	1
122	Key	7-27-050	1
124	Soc. Head Cap Screw	7-63-038	2
129	Soc. Head Screw	7-65-134	1
130	Retaining Ring	7-58-192	1
133	Ball Screw Housing	119704	1
136	Guide Tube	118253	1
137	O-Ring	7-57-055	1
138	O-Ring	7-57-283	1
139	O-Ring	7-57-048	1
140	Ball Screw	7-67-136	1
141	Shim	7-68-361	1
Not Shown	24V CE Tag	7-73-317	11

* Items included in motor assembly Item #103
 ** For other threads order by description and thread size (ODM and TPI) or by Akron Tread Code
 *** Packet of 50 Ball Bearings - P/N 109041