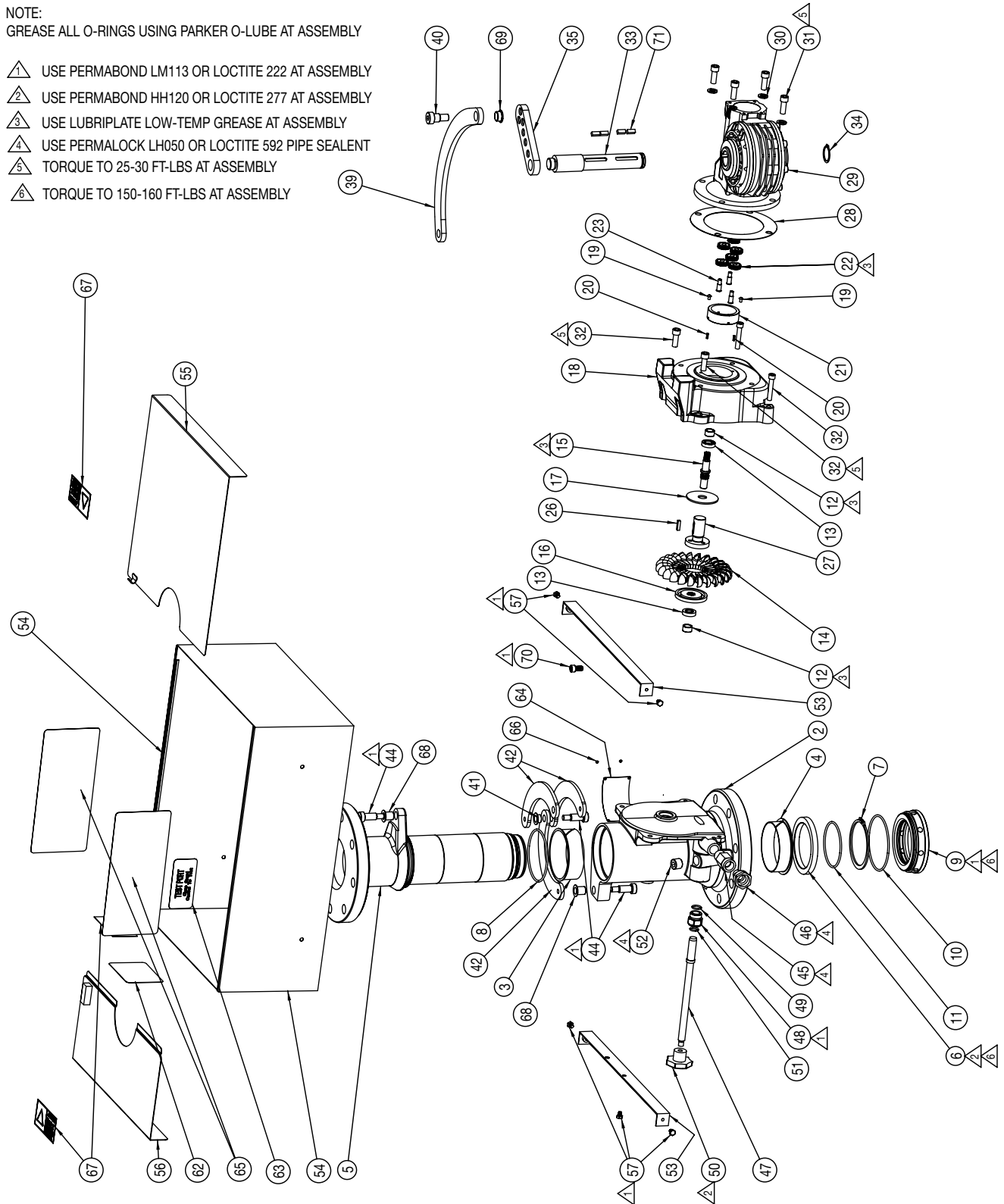


**TECHNICAL SERVICE PARTS**

NOTE:  
GREASE ALL O-RINGS USING PARKER O-LUBE AT ASSEMBLY

- △1 USE PERMABOND LM113 OR LOCTITE 222 AT ASSEMBLY
- △2 USE PERMABOND HH120 OR LOCTITE 277 AT ASSEMBLY
- △3 USE LUBRIPLATE LOW-TEMP GREASE AT ASSEMBLY
- △4 USE PERMALOCK LH050 OR LOCTITE 592 PIPE SEALANT
- △5 TORQUE TO 25-30 FT-LBS AT ASSEMBLY
- △6 TORQUE TO 150-160 FT-LBS AT ASSEMBLY





# STYLE 3531 OSCILLATING FLANGE TECHNICAL SERVICE PARTS LIST

ITEM NO.	DESCRIPTION	PART NUMBER	QTY
002	BASE INLET MCH CS 3531	122107	1
003	BEARING 3"FLGX1.3"LG UHMW COMP	703814	1
004	BEARING UHMW 3"FLG X 1" LG COMP	703813	1
005	FLANGE OUTPUT 3" MCH CS	122106	1
006	RING RETAINING MCH BRONZE 3" S.D.	122104	1
007	RING SNAP STSTL COMP 3531 5100-350-H	758289	1
008	O-RING 4"X 3 3/4" BUNA N70 2-240	757017	1
009	PLUG RING MCH SEVERE DUTY BRONZE	122114	1
010	O-RING 4 1/4"X 4"2-242 BUNA N70	757073	1
011	O-RING 3 1/2"X 3 1/4"2-236 BUNA N70	757035	1
012	BEARING ROLLER NEEDLE 1/2ID #INASCE86	704395	2
013	SEAL SHAFT 1/2IDX1"ODX1/4 RUBBER COATED	769718	2
014	BUCKET TURBINE STSTL COMP	703812	25
015	SHAFT TURBINE OUTPUT ST STL COMPL	768416	1
016	HUB TURBINE STSTL COMP	721526	1
017	WASHER 2.39 X .634 X .1 STSTL COMP	784182	1
018	HOUSING GEAR/TURBINE MCH CS	122105	1
019	SCREW SOC BTN HD #8-32X1/4 18-8 SSTL	763061	2
020	PIN SPRING 1/8DIA X 3/8 STSTL	745152	2
021	GEAR INTERNAL STEEL 0627	718192	1
022	GEAR PLANET 7:1 RATIO STL XT STRMMSTR	718262	6
023	RIVET LONG C1018 OR C1215 STEEL	754051	3
026	KEY 3/16 SQUARE X 3/4"LG UNDERSIZE STEEL	727046	1
027	SHAFT OUTPUT 12L14STL COMP 3531	769869	1
028	GASKET HOUSING 1/32THK BUNA-N	717061	1
029	GEARBOX WORM COMP SS SERIES 525 67:1	718280	1
030	WASHER LOCK 304 ST STL 3/8 STD	784081	4
031	SCREW SOC HD CAP 3/8-16 X 1"LG SS	767139	6
032	SCREW SOC HD CAP 5/16-18 X 1 3/4"ST STL	766050	2
033	SHAFT OUTPUT STSTL COMP	769868	1
034	RING SNAP 1-1/8" EXTERNAL STSTL	758295	1
035	PLATE CRANK STSTL COMP	745205	1
039	LINKAGE COUPLING STSTL COMP	729583	1
040	SCREW SOC HD SHLDR 5/8X1/2LGX1/2-13 SS	765303	1
041	BUSHING IGUS# GFI-0809-06	703819	1
042	LINKAGE ROCKER STSTL COMP 3531	729584	3
044	SCREW SHOULDER 1/2D X 1"LG X 3/8-16 SS	765198	3
045	VALVE CHECK 1/2 NPT X 1/2 NPT COMP	779087	1
046	ADAPTER 3/4GHT SWVL X 1/2"NPT MALE	702171	1

ITEM NO.	DESCRIPTION	PART NUMBER	QTY
047	SHAFT NEEDLE VLV BRONZE COMP	769867	1
048	PLUG NEEDLE VLV BRASS COMP	744471	1
049	O-RING 3/4"X 9/16" BUNA N70 2-113	757008	1
050	KNOB HAND 2"PHENOLIC COMP 3531	727060	1
051	O-RING 2-112 BUNA N70 DURO	757313	1
052	PLUG PIPE SOC HD 1/2 NPT BRASS	744416	1
053	SUPPORT COVER CHANNEL 304SS	769866	2
054	COVER 18-8 STSTL COMP 3531	707645	1
055	LID CRANK ADJUSTMENT 304SS	729582	1
056	LID F/COVER 304SS COMP	729581	1
057	SCREW HEX HD M6 X 1 X 8 LG ST STL	765301	5
061	PKG PARTS LIST/INST STYLE 3531	122123	1
062	LABEL SPEED CONTROL MYLAR	729588	1
063	LABEL TEST PORT CLOSE SPEED	729589	1
064	PLATE ID 1/64 THK STSTL 3531	744472	1
065	LABEL AKRON BRASS COMPANY	729590	2
066	NAIL GRIP COPPER NICKEL CAT # 3126 3/16	736045	4
067	LABEL WARNING 2"X4" POLYESTER BASE	729591	3
068	BUSHING IGUS# QFI-0809-12	703821	2
069	BUSHING IGUS #GF1-1011-06	704995	1
070	SCRW SOC HD M8X1.25X10L STSTL 91292A145	765304	1
071	KEY 1/4 X 1/4 303 ST STL 3467	727038	4



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