



ASSEMBLY NOTE:
USE PERMABOND ON ALL O-RINGS
AND ALL MATING PARTS
▲ USE LOCTITE 222 OR 113 PERMABOND
▲ USE LOCTITE 680

NOTE: Any colored shims found
under the Baffle Head should always
remain with the Nozzle.



STYLE 4801 & 4802 FOR PRODUCT MANUFACTURED AFTER MAY 2007 TECHNICAL SERVICE PARTS LIST

ITEM NO.	DESCRIPTION	PART NUMBER	QUANTITY	
			4801	4802
1-5	Swivel Assembly 1" NH*	48010006	1	1
1-5	Swivel Assembly 1" NPSH*	48012002	1	1
1-5	Swivel Assembly 1" BSP*	48010007	1	1
1-5	Swivel Assembly 52mm	48010008	1	1
5	Gasket	717047	1	1
6	Pins	745158	3	3
7	Turbine	772024	1	1
8	Throat	109435	1	1
9	Socket Head Screw	765179	1	1
10	O-Ring	757330	1	1
11	Turbine Retainer	109437	1	1
12	Socket Head Screw	760041	2	2
13	ID Band 4801	703643	1	-
13	ID Band 4802	703644	-	1
14	O-Ring	757281	2	2
15	Seat	769245	2	2
16	Trunnion	109440	2	2
17	O-Ring	757282	2	2
18	Roll Pin	744080	2	2
19	Ball	704490	1	1
21	O-Ring	757048	1	1
22	Allen Head Screw	765008	1	1
23	Shutoff Handle	721417	1	1
24	Socket Head Screw	766015	1	1
25	Shim	769351	4	4
27	Shutoff Body	118364	1	-
27	Shutoff Body	118363	-	1
29	Spring	768272	1	1
30	O-Ring	757375	1	1
31	Socket Head Screw	767088	1	1
32	Pattern Sleeve	120214	1	1
33	Nozzle Body	123460	1	1
34	Cam Insert	723023	1	1
35	Pattern Sleeve Ring	120215	1	1
36	Stern	123463	1	1
37	Bumper	703724	1	1

ITEM NO.	DESCRIPTION	PART NUMBER	QUANTITY	
			4801	4802
38	Spider Retainer	116363	1	1
40	Spacer	**	1	1
41	Spring	769217	1	1
42	Lock Washer	784090	-	1
43	Socket Head Screw	763064	-	1
44	Washer	784093	-	1
45	Pistol Grip	718233	-	1
46	Baffle Head	109439	1	1
47	Label	**	1	1
52	O-Ring	757331	1	1

*For other threads order by description and thread size (ODM & TPI) or by Akron Thread Code

**See Chart for flow spacers and label part numbers

Flow	Spacer Part #	Label Part #
13 @ 100	None Used	729448
25 @ 100	768270	729449
40 @ 100	768271	729450



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