





STYLE 8620
GENERATION II SWING
OUT VALVE WITH ¹²/₂₄ VOLT ELECTRIC
ACTUATOR FOR SEVERE DUTY MONITORS
TECHNICAL SERVICE PARTS LIST

ITEM NO.	DESCRIPTION	PART NUMBER	QUANTITY
1	Thrust Washer	784111	1
2	Hex Head Screw	761065	1
3	Washer	784068	1
4	Needle Bearing	703453	2
5	Thrust Washer	784103	1
6	Worm Gear	106611	1
7	Grease Fitting	713034	1
8	Roll Pin	744068	1
9	Gear Housing	120934	1
10	Trunnion	773250	1
11	Shaft	769818	1
12	Cover Plate	745178	1
13	Sector Gear	117972	1
14	Thrust Washer	784104	1
15	Socket Head Screw	765155	6
16	Socket Head Screw	765266	4
17	O-Ring	757282	2
18	O-Ring	757263	1
19	Retaining Ring	758172	1
20	Output Carrier Plate †	742121	1
21	Long Rivet †	754051	4
22	Short Carrier Plate †	742120	1
23	Planet Gear †	718136	8
24	O-Ring	757280	1
25	O-Ring	757056	1
26	Round Head Screw	763066	4
28	Short Rivet †	86251565	4
29	Motor-12 Volt	86251564	1
29	Motor-24 Volt	731084	1
30	Speed Reducer Housing	109296	1
31	Motor Face Plate	745100	1
32	Socket Head Screw	765052	4
33	Socket Head Screw	763038	4
34	Valve Cover Gasket	714224	1
35	Socket Head Screw	765265	1
36	Washer	784123	6
37	O-Ring*	757010	1
38	Threaded Trunnion	773094	1
39	O-Ring*	757022	1
40	Stainless Steel Ball*	803040	1
41	Seat*	769180	2
42	Hex Head Screws	765267	3
43	PI-S Adapter**	104989	2
44	Valve Body	120953	1

*Parts included in Field Service Kit-Style 8805. Field Service Kit less ball-Style 9204.

**For other adapters see the listing in the current catalog

† Replacement gear subassembly order part number 78200229



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